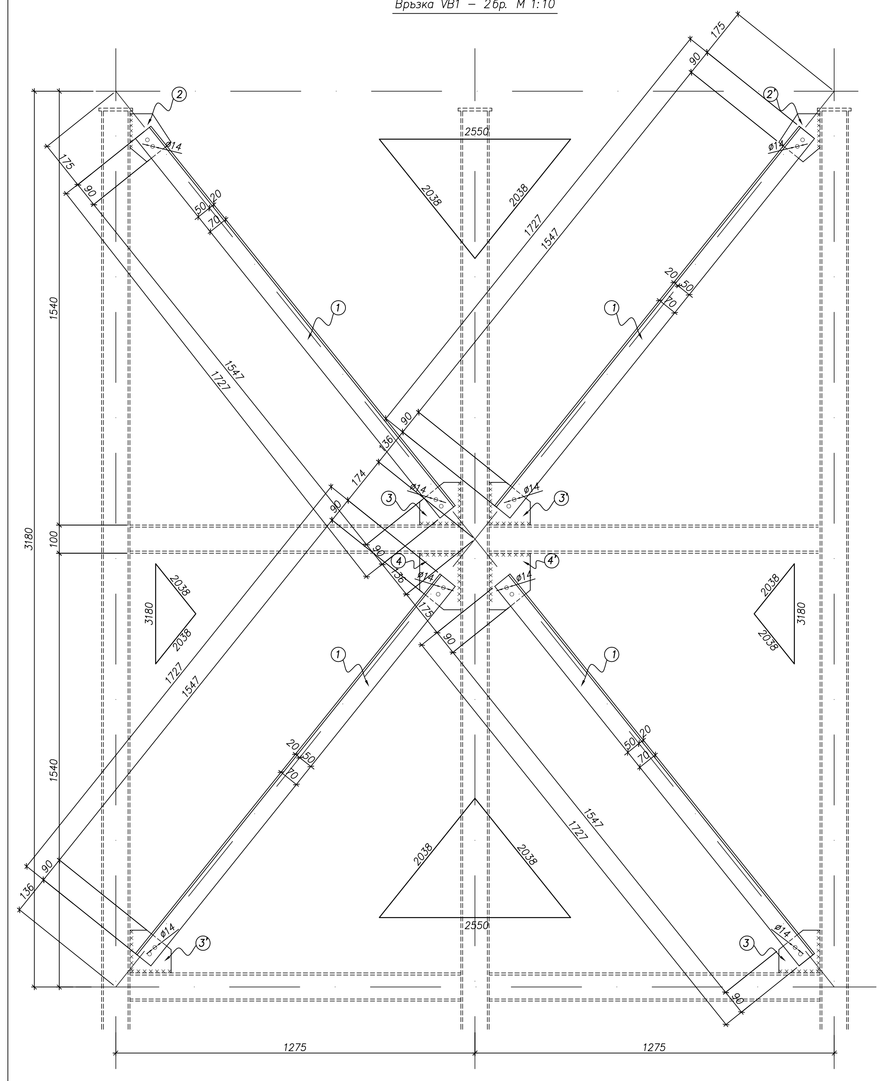
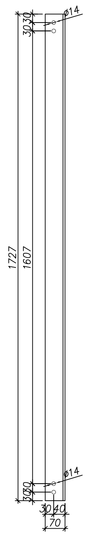
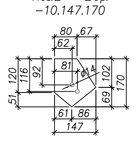
Врьзка VB1 – 26р. М 1:10



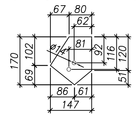
Поз.1 – 46р.
L 70.70.7...1727



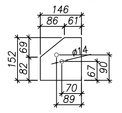
Поз.2 – 26р.
–10.147.170



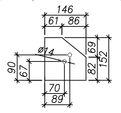
Поз.2' – 26р.
–10.147.170
(огледална на поз.2)



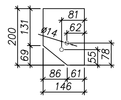
Поз.3 – 26р.
–10,146.152



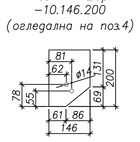
Поз.3' – 26р.
–10.146.152
(огледална на поз.3)



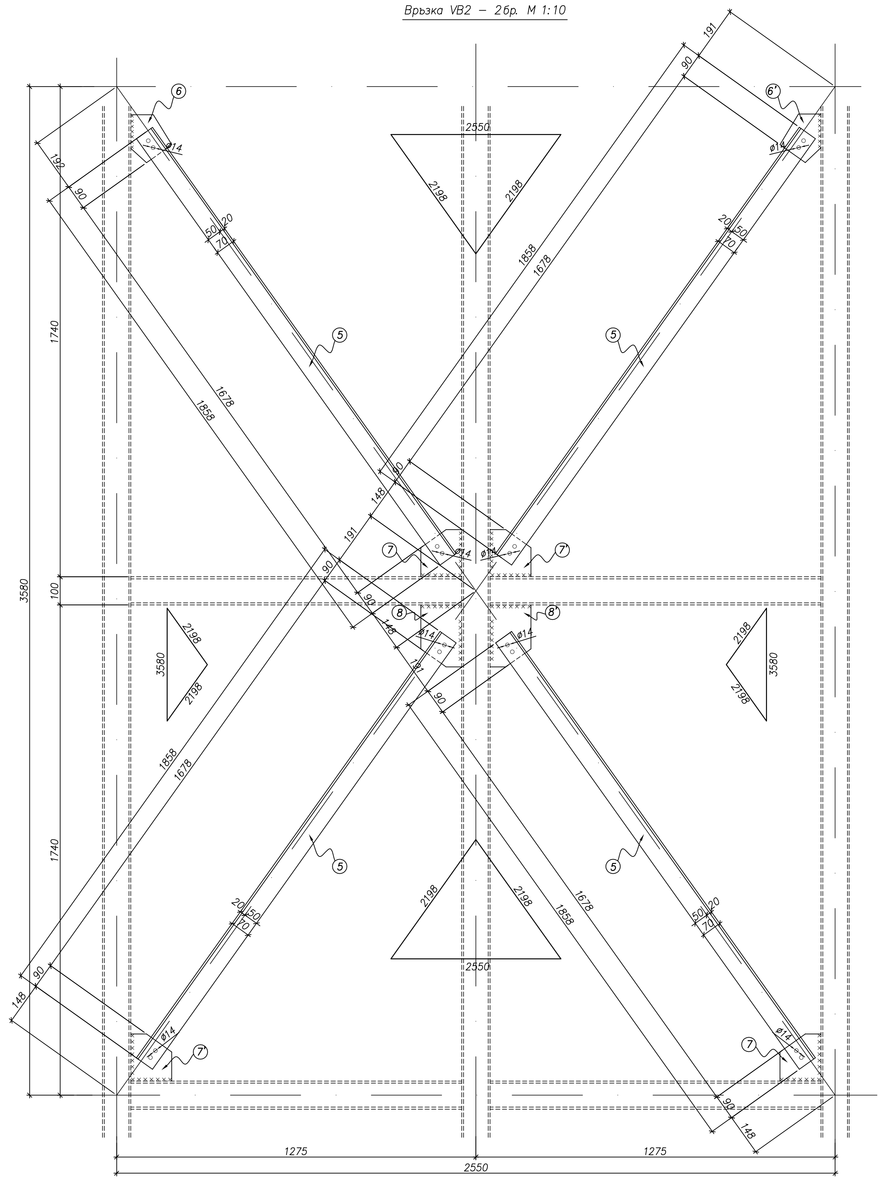
Поз.4 – 26р.
–10.146.200



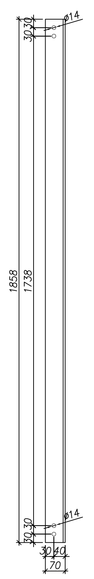
Поз.4' – 26р.
–10.146.200
(огледална на поз.4)



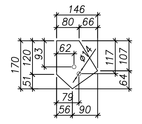
Врьзка VB2 – 26р. М 1:10



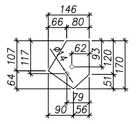
Поз.5 – 46р.
L 70.70.7...1858



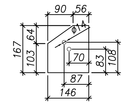
Поз.6 – 26р.
–10.146.170



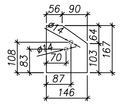
Поз.6' – 26р.
–10.146.170



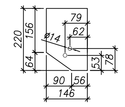
Поз.7 – 26р.
–10.146.167



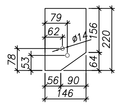
Поз.7' – 26р.
–10.146.167



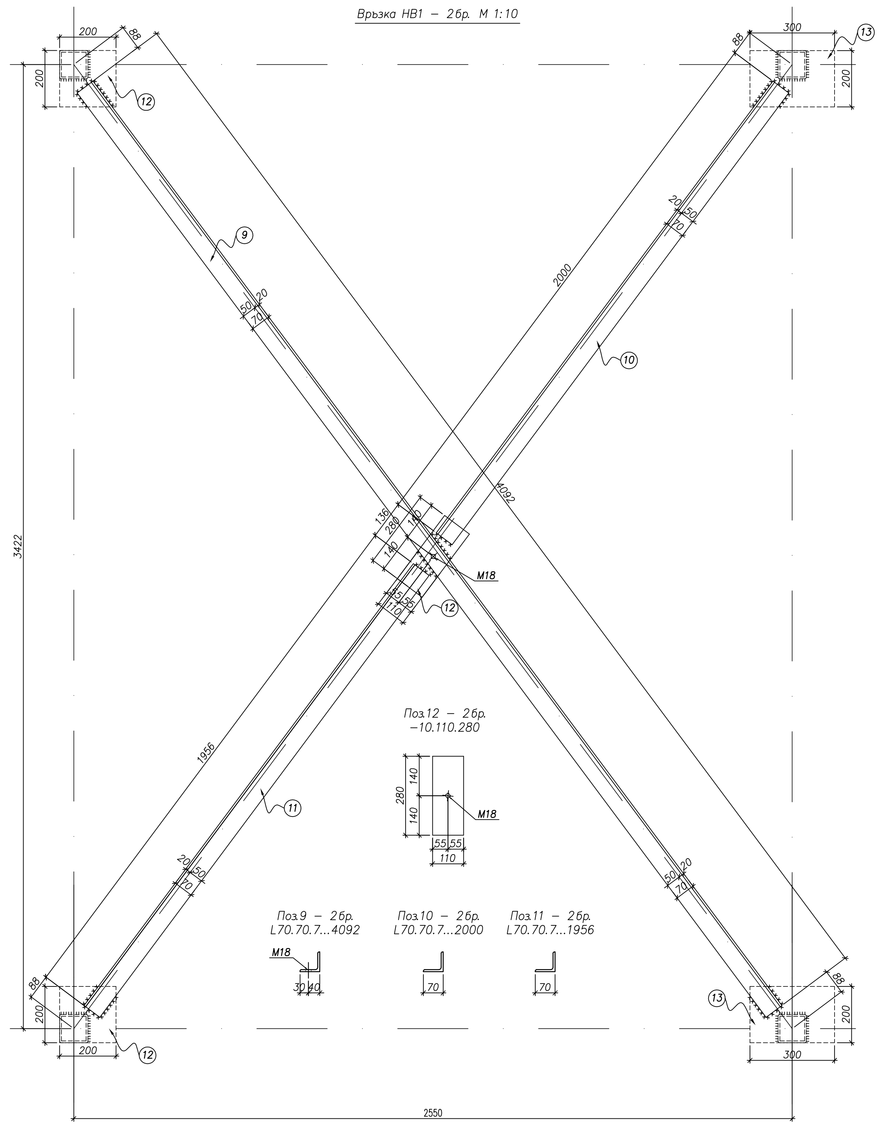
Поз.8 – 26р.
–10.146.220



Поз.8' – 26р.
–10.146.220



Врьзка HB1 – 26р. М 1:10



Поз.12 – 26р.
–10.110.280

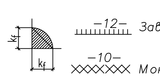
Поз.9 – 26р.
L70.70.7...4092

Поз.10 – 26р.
L70.70.7...2000

Поз.11 – 26р.
L70.70.7...1956

ЗАБЕЛЕЖКИ:

1. *Всички размери освен означените са в mm;*
2. *Стомана S235J2 по БДС EN 10034;*
3. *Болтове с шестостенна глава клас 8.8, клас на точност B;*
4. *Болтове БДС EN ISO 4014 и БДС EN ISO 898–1;*
5. *Гайки БДС EN ISO 4032;*
6. *Шайби – БДС EN ISO 7090;*
7. *Всички болтове, гайки и шайби да бъдат галванизиранц*
8. *Електроди Е42 съгласно БДС EN ISO 2560–A;*
9. *Всички заваръчни шевове, освен означените, с катет kf=6mm;*
10. *Системи за защитно покритие на стоманени конструкции – според изискванията на възложителя;*
11. *Сила на затягане на структурни болтове: –M12, клас 8.8: 32.6 N–m;*
12. *Всички контактни зони между елементите да бъдат заварени.*



"МИНПРОЕКТ" ЕАД				Възложител: "Мини Марица Изток" ЕАД		
				Обект: Рудник " Трояново - 3 "		
Длъжност	Фамилия	Подпис	Дата	Подобект: Електрозала за монтаж върху съществуваща задвижваща станция № 3511	Инвентарен N 1139 - 2017	
ГС НАПРАВЛЕНИЕ	инж.Панделов		10.2017			
Главен ПРОЕКТАНТ	инж. Арсениев		10.2017		фаза	шифър / мащаб
Р-Т ОТДЕЛ	инж. Райнов		10.2017	Чертеж:	РПСД	491 / 1:10
ПРОЕКТАНТ	инж. Петрова		10.2017	Помещение течни пускатели. КМД - Хоризонтални и вертикални връзки.		
НАЧЕРТАЛ	инж. Петрова		10.2017		лист N 5	брой на листовете 11
					Част: Конструктивна	