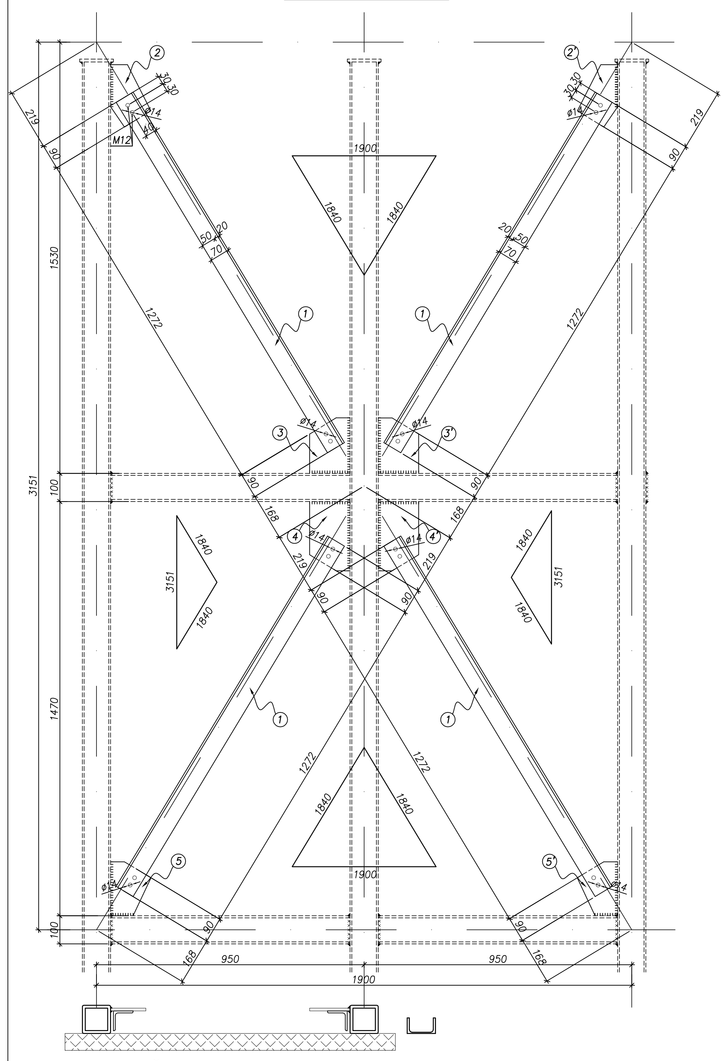
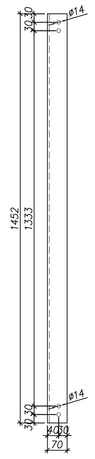
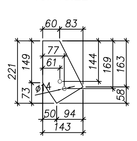
Връзка VB1 – 2бр. М 1:10



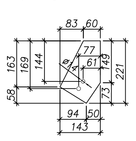
Поз.1 – 4бр.
L 70.70.7...1452



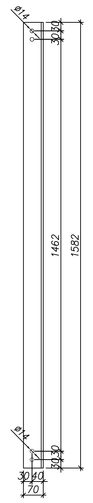
Поз.2 – 4бр.
–10.143.221



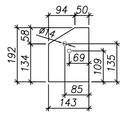
Поз.2' – 4бр.
–10.143.221
(огледална на поз.2)



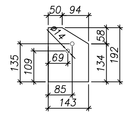
Поз.8 – 4бр.
L 70.70.7...1582



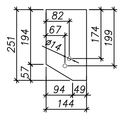
Поз.3 – 4бр.
–10.143.192



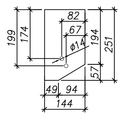
Поз.3' – 4бр.
–10.143.192



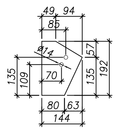
Поз.4 – 2бр.
–10.144.251



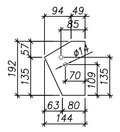
Поз.4' – 2бр.
–10.144.251



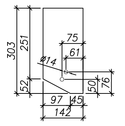
Поз.5 – 2бр.
–10.144.192



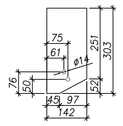
Поз.5' – 2бр.
–10.144.192



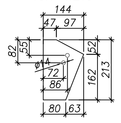
Поз.6 – 2бр.
–10.142.303



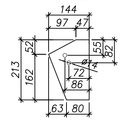
Поз.6' – 2бр.
–10.142.303



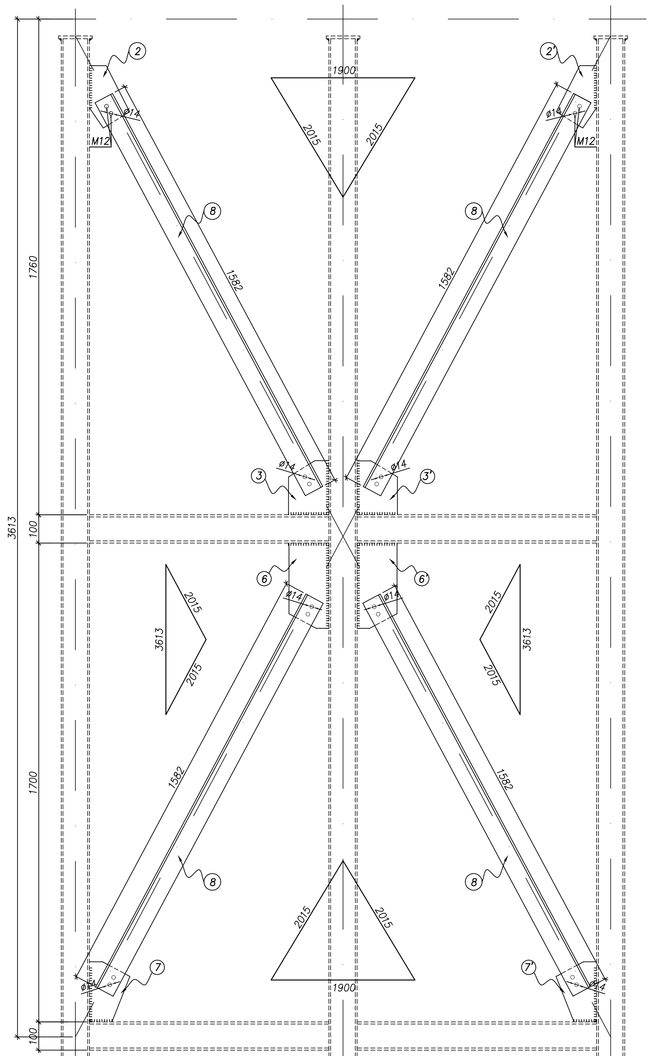
Поз.7 – 2бр.
–10.144.213



Поз.7' – 2бр.
–10.144.213



Връзка VB2 – 2бр. М 1:10



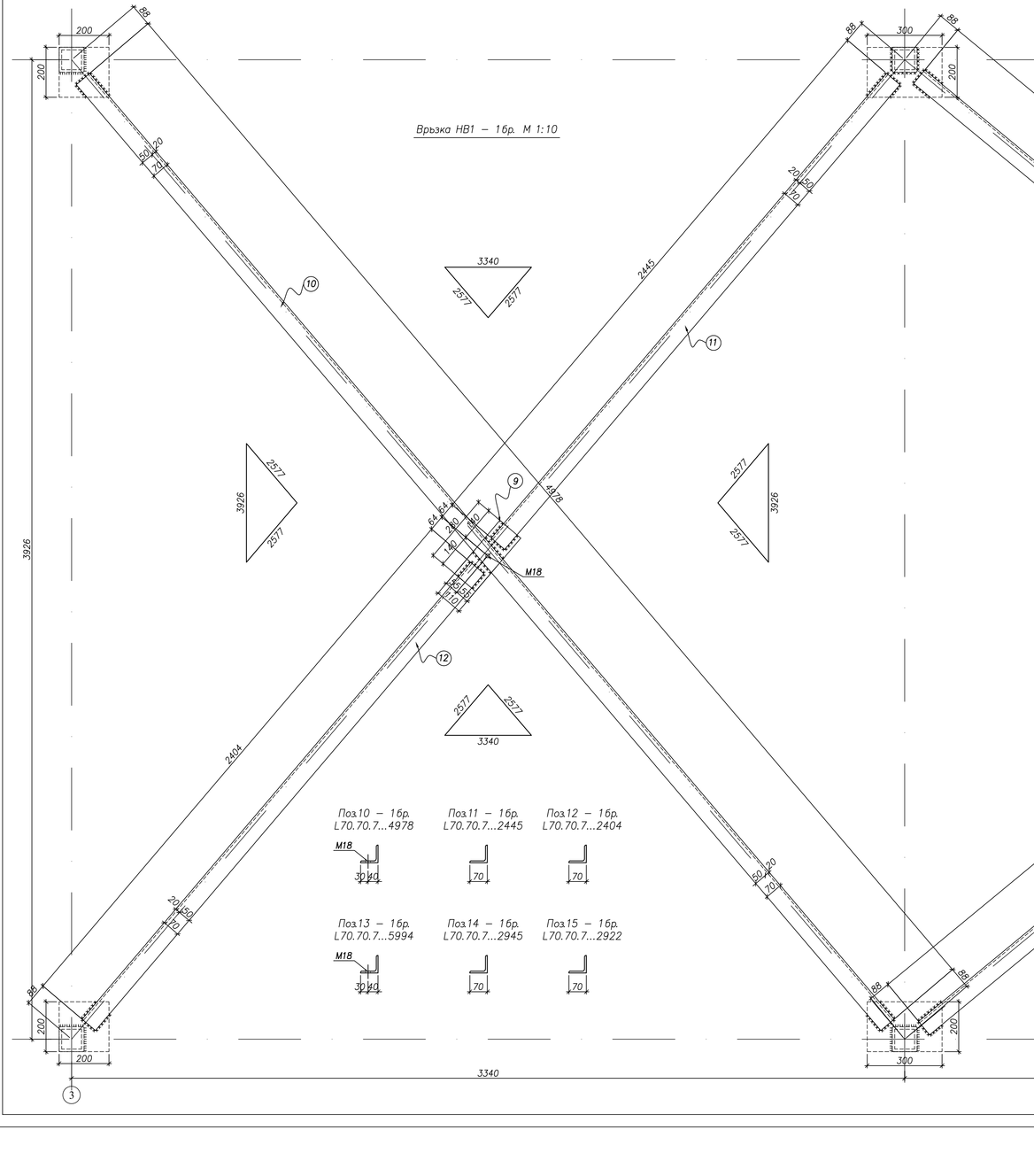
ЗАБЕЛЕЖКИ:

1. Всички размери освен означените са в mm;
2. Стомана S235J2 по БДС EN 10034;
3. Болтове с шестостенна глава клас 8.8, клас на точност B;
4. Болтове БДС EN ISO 4014 и БДС EN ISO 898–1;
5. Гайки БДС EN ISO 4032;
6. Шайби – БДС EN ISO 7090;
7. Всички болтове, гайки и шайби да бъдат галванизиранц
8. Електроди E42 съгласно БДС EN ISO 2560–A;
9. Всички заваръчни шевове, освен означените, с катет kf=6mm;
10. Системи за защитно покритие на стоманени конструкции – според изискванията на възложителя;
11. Сила на затягане на структурни болтове: –M12, клас 8.8: 32.6 N–m;
12. Всички контактни зони между елементите да бъдат заварени.

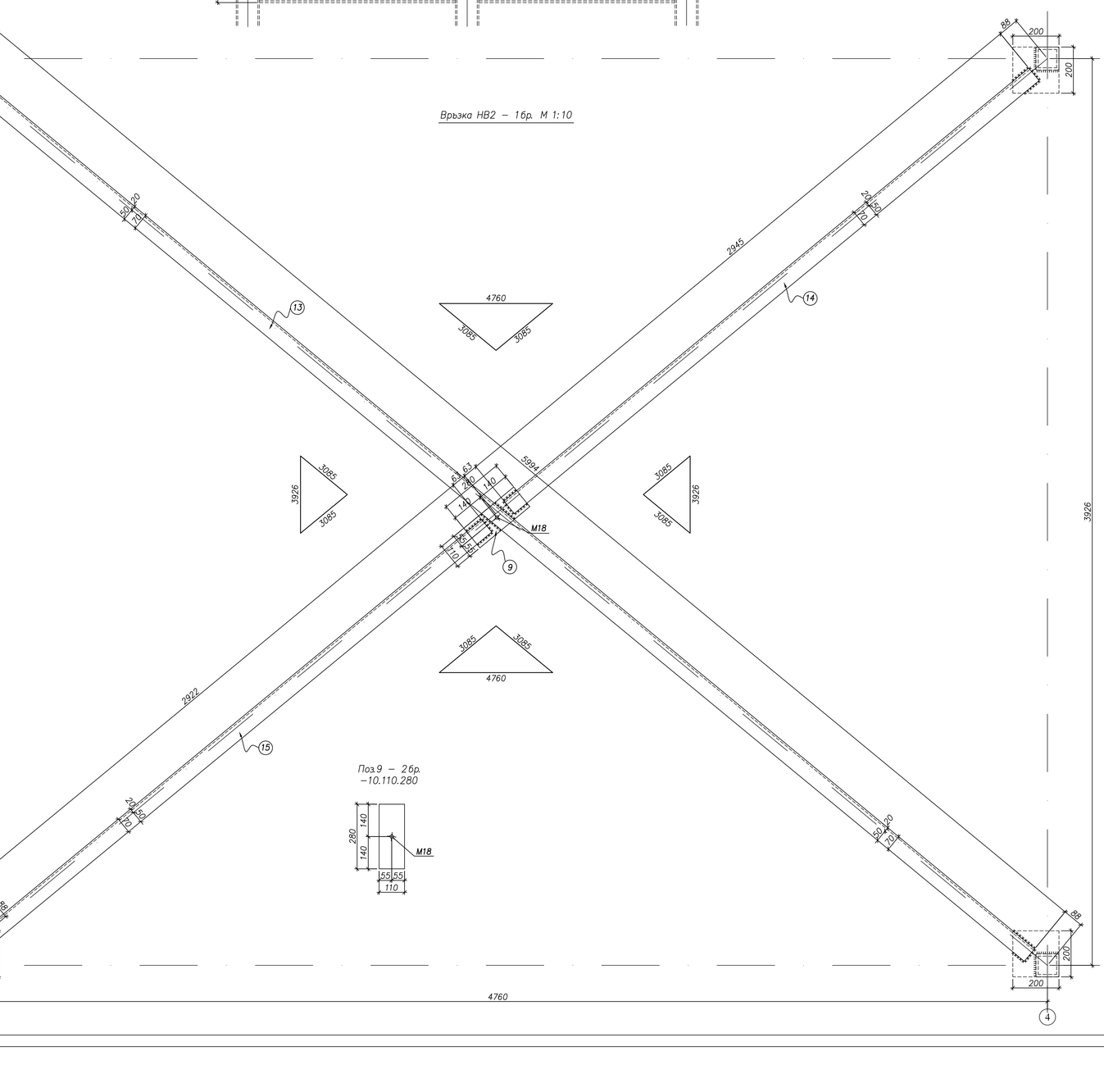
–12– Заводска заварка с катет 12mm

–10– Монтажна заварка с катет 10mm

Връзка HB1 – 1бр. М 1:10



Връзка HB2 – 1бр. М 1:10



Поз.10 – 1бр.
L70.70.7...4978

Поз.11 – 1бр.
L70.70.7...2445

Поз.12 – 1бр.
L70.70.7...2404

Поз.13 – 1бр.
L70.70.7...5994

Поз.14 – 1бр.
L70.70.7...2945

Поз.15 – 1бр.
L70.70.7...2922

Поз.9 – 2бр.
–10.110.280

"МИНПРОЕКТ" ЕАД				Възложител: "Мини Марица Изток" ЕАД		
				Обект: Рудник " Трояново - 3 "		
Длъжност	Фамилия	Подпис	Дата	Подобект: Електрозала за монтаж върху съществуваща задвижваща станция № 3511	Инвентарен N 1144 - 2017	
Рък. НАПРАВЛЕНИЕ	инж.Пандазов		10.2017			
Главен ПРОЕКТАНТ	инж. Арсениев		10.2017		фаза	шифър / мащаб
Р-л ОТДЕЛ	инж. Райнов		10.2017	Чертеж:	РПСД	491 / 1:10
ПРОЕКТАНТ	инж. Петрова		10.2017	Помещение РУ-6kV и РУ-НН. КМД - Хоризонтални и вертикални връзки.	лист № 10	брой на листовете 11
НАЧЕРТАЛ	инж. Петрова		10.2017		Част: Конструктивна	